

Reliable Low Latency Wireless Communication Enabling Industrial Mobile Control and Safety Applications

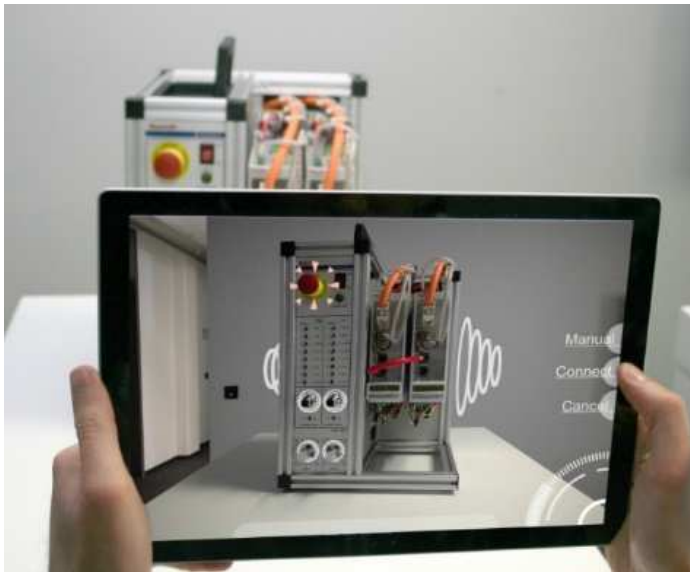
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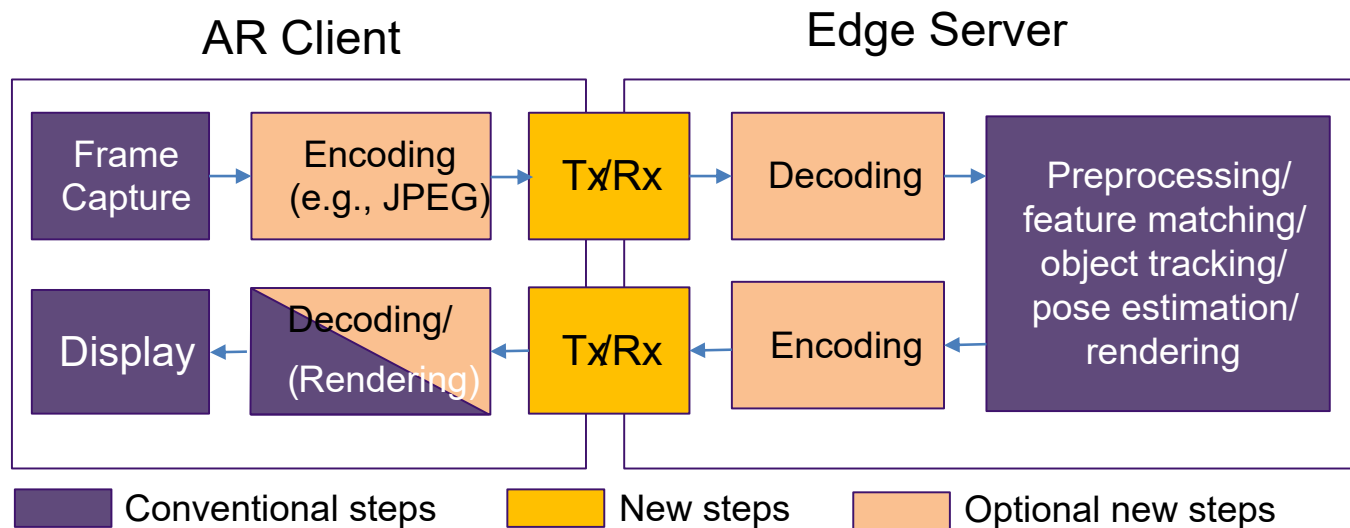
- Industrial HMI Applications
 - Augmented Reality
 - Mobile Control
- Requirements
- Radio Interface
- Conclusion

- Augmentation of life pictures
 - Navigation
 - Life documentation
 - Assistance

- Requirements
 - Motion-to-Photon latency < 20ms
 - Costs, size and weight constraints
 - Use by multiple collaborating users simultaneously



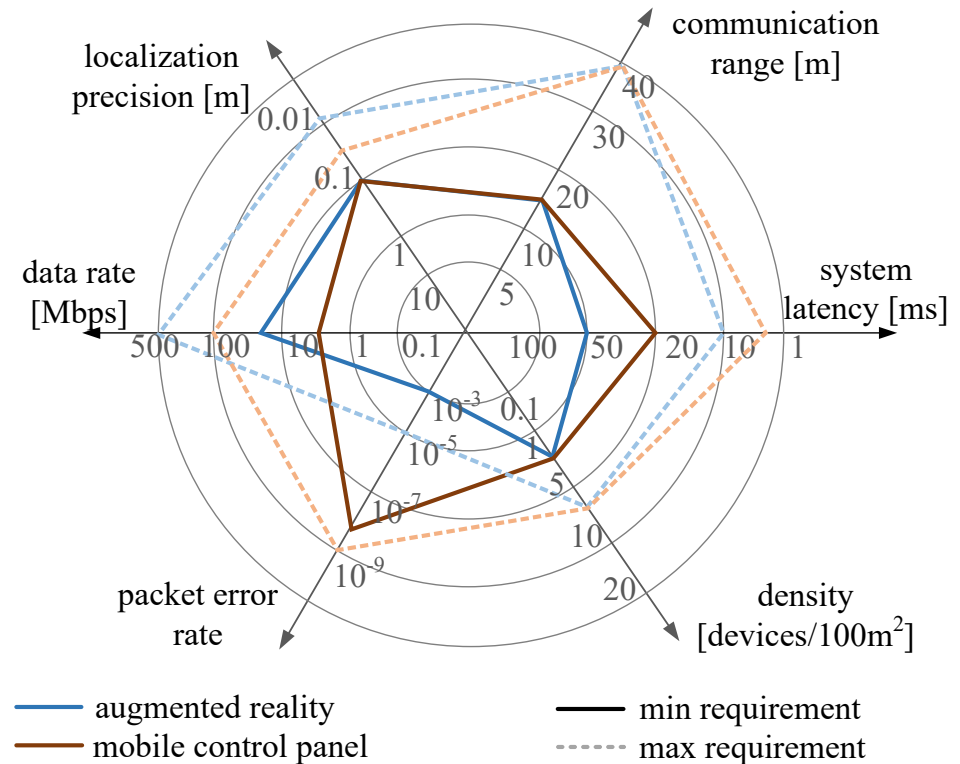
- Benefits of AR and MEC:
 - Offloading — enabling AR for resource-constrained devices
 - AR as a service
 - Server-side rendering of complex 3D models
 - Enabler for collaborative and context-sensitive AR



- Control applications
 - Machines
 - Robots
- High requirements on safety
 - Emergency stop,
 - Safety-Protocols: PROFISafe, ...
- “Sign-of-Life”-Packets
 - Watchdog: 5 - 30 ms
 - PER: 10^{-8}
- Safety-Zone-Concept
 - Precise localization

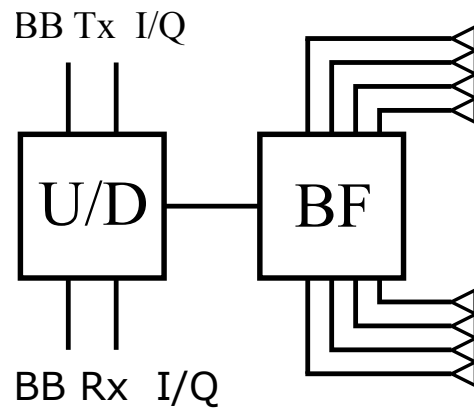
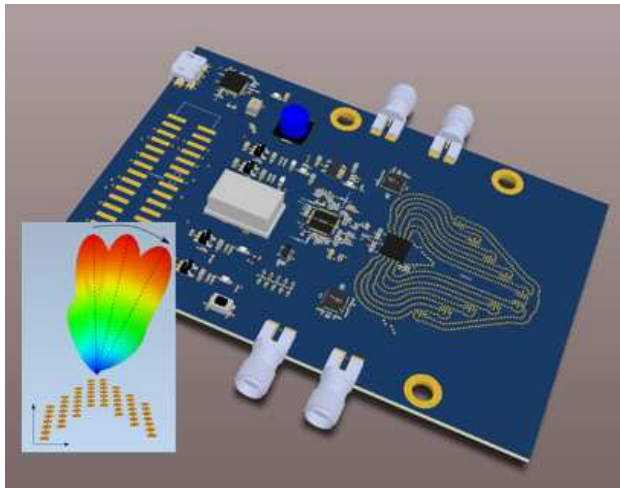


- Augmented Reality
 - Low latency
 - High data rate
 - Visual localization
- Mobile Control
 - High reliability
 - Real-time
 - Radio localization
- General
 - Security
 - Flexibility
 - Scalability

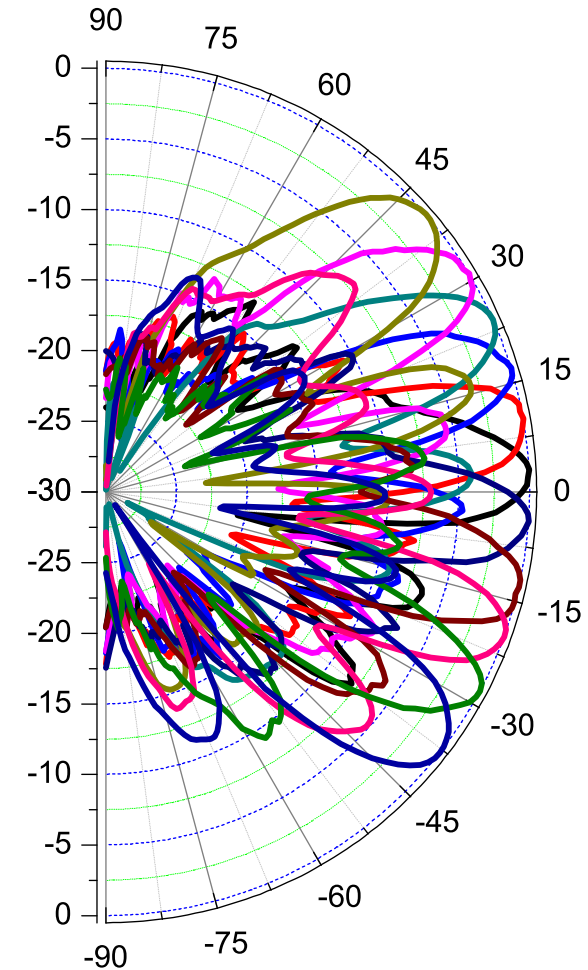


- 60 GHz communication
 - High data rates
 - Precise localisation
- Agile Multiband Approach
 - 2.4 GHz, 5 GHz and 60 GHz
 - Reliability
- Flexible Waveform
 - OOB emission reduction
 - Increase in spectral efficiency
- Channel Access
 - Hybrid MAC approach
 - Traffic prioritisation and scheduling
- Localisation
 - Time-of-Flight approach
 - Integration with communication

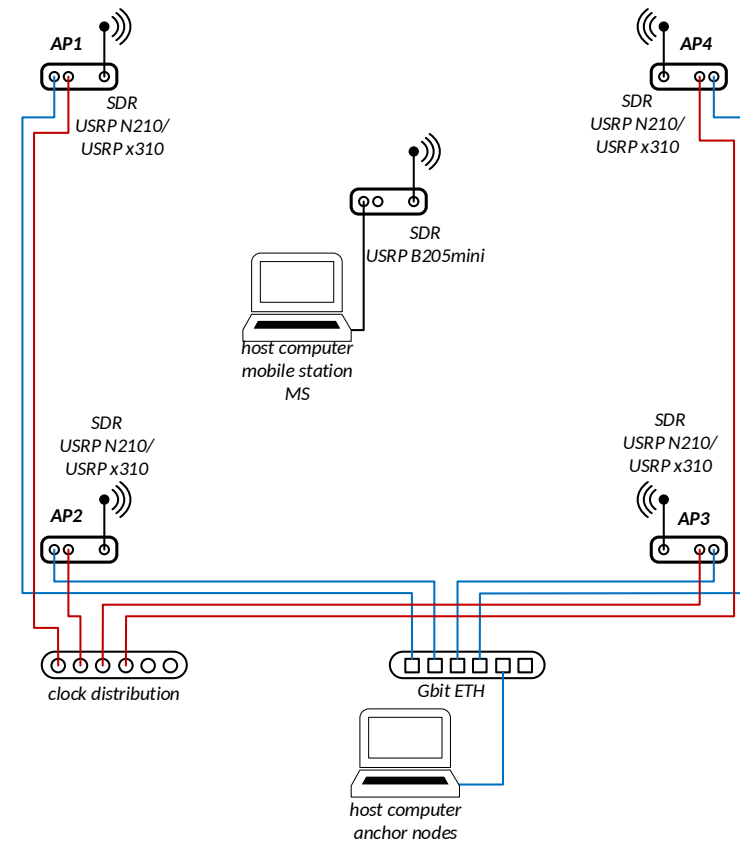
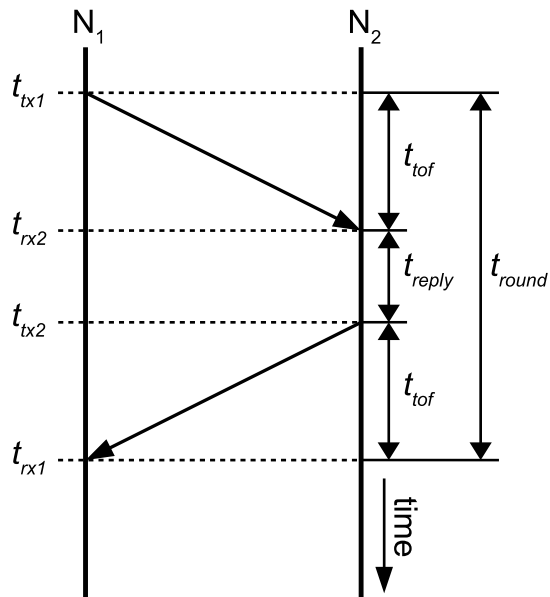
- Analog front-end with 8 channel beamforming
- 130 nm SiGe:C BiCMOS technology



—	$\phi = 0.0$
—	$\phi = 22.5$
—	$\phi = 45.0$
—	$\phi = 67.5$
—	$\phi = 90.0$
—	$\phi = 112.5$
—	$\phi = -22.5$
—	$\phi = -45.0$
—	$\phi = -67.5$
—	$\phi = -90.0$
—	$\phi = -112.5$

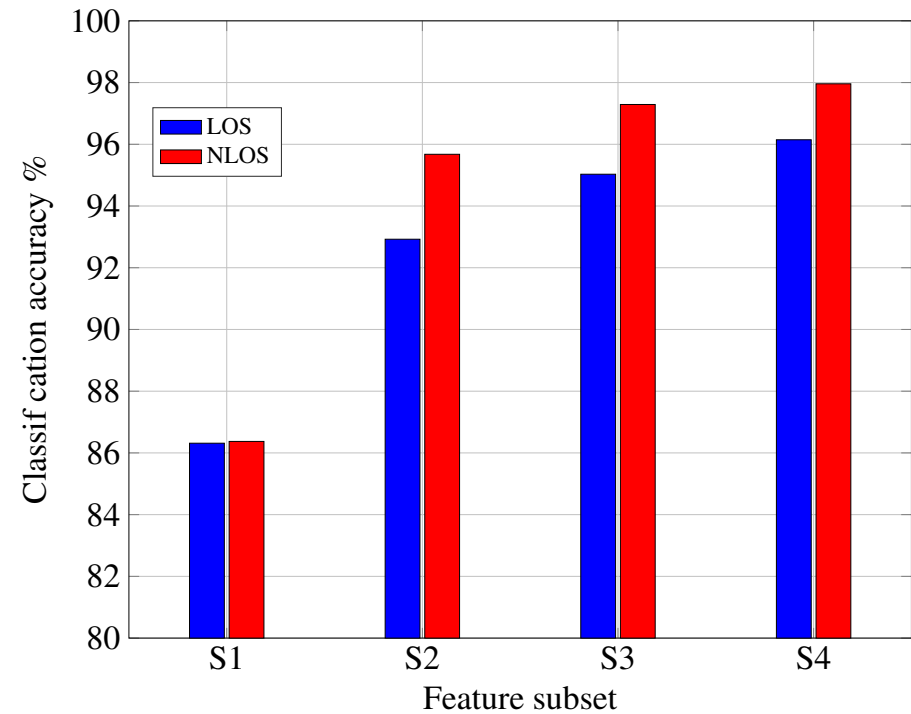
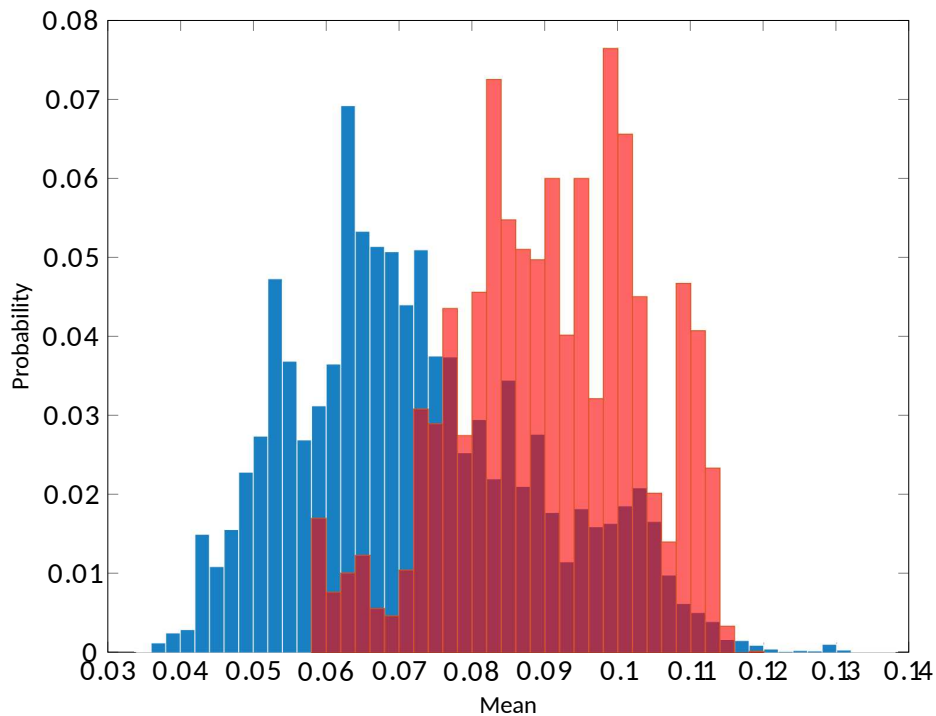


- Two way ranging
- Precise localisation
 - Below 1 m with 50 MHz bandwidth
 - Below 10 cm with 1.7 GHz bandwidth

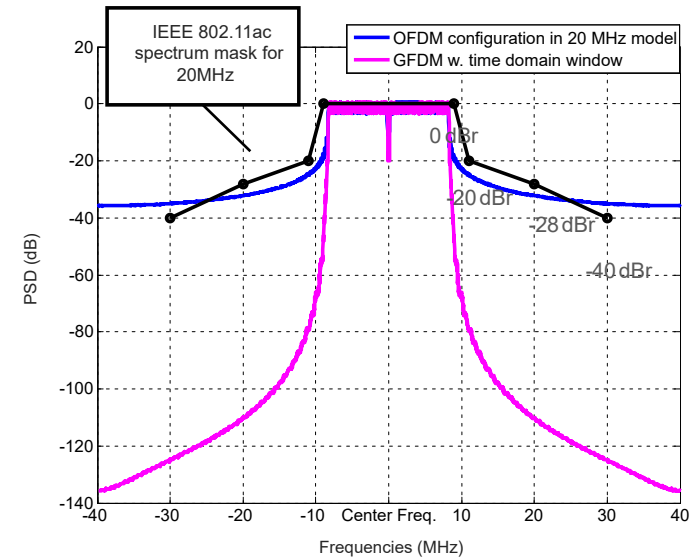
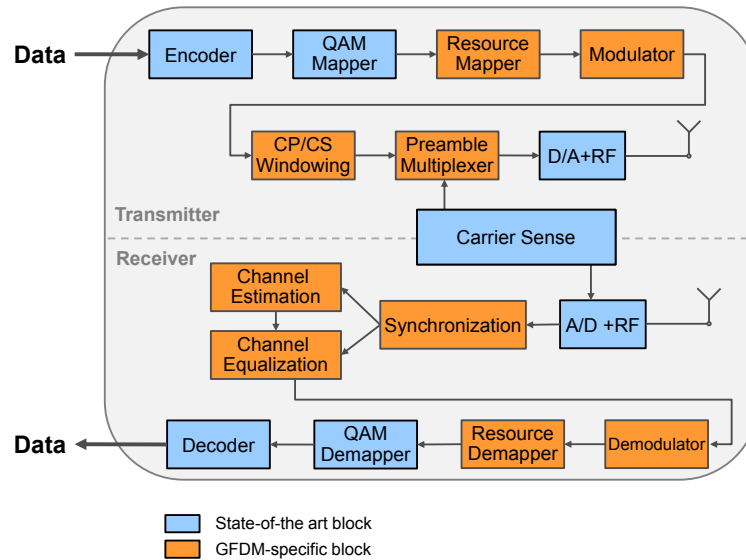


- NLOS: degradation of performance
- CIR amplitude distribution
- Classification by machine learning

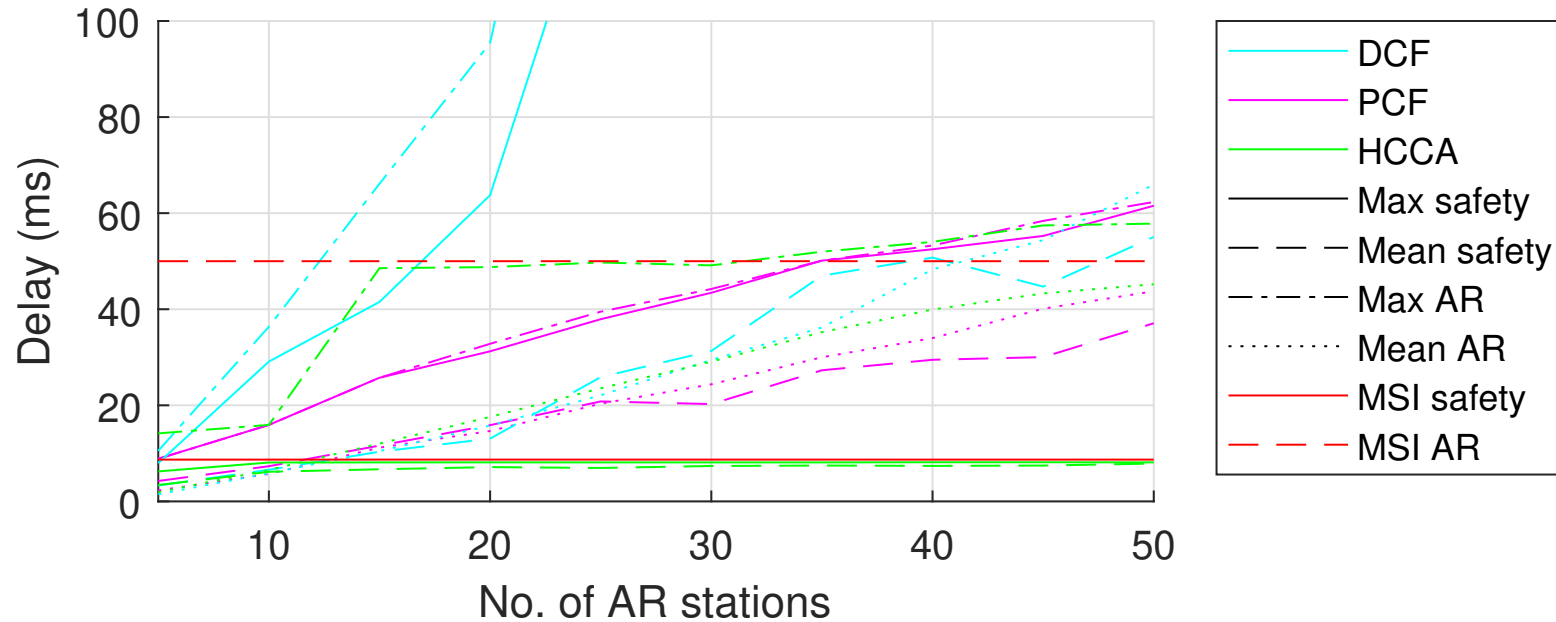
Subset	Feature			
	μ	σ	S	κ
S1		✓		
S2			✓	✓
S3		✓	✓	✓
S4	✓	✓	✓	✓



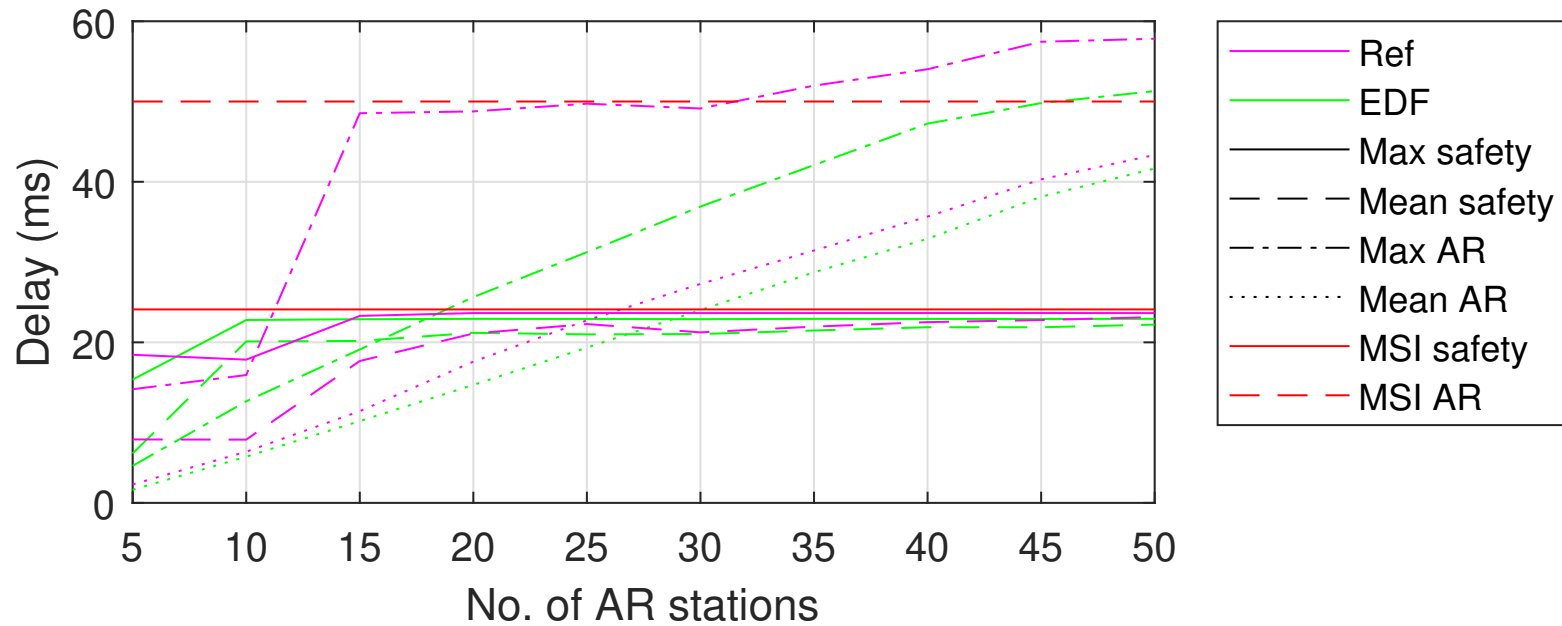
- Generalised Frequency Division Multiplexing
- Flexible waveform
- Low out-of-bounds emission
- Low cyclic prefix overhead



- Comparison of channel access techniques
 - DCF/EDCA: non-deterministic
 - PCF: inefficient for heterogeneous traffic
 - HCCA: best performance



- Reference vs. EDF scheduler



- Heterogeneous industrial HMI requirements
- New radio interface required
 - 60 GHz communication
 - Flexible waveform
 - Channel access
 - Localisation
- Future works
 - Mobility support
 - Security

Thank you!